

APPENDIX A

1. (Amended) A method of forming a seam between substrates comprising:
providing a first substrate having an upper surface and a lower surface, said upper and said lower surfaces of said first substrate defining at least one edge;
providing a second substrate having an upper surface and a lower surface, said upper and said lower surfaces of said second substrate defining at least one edge;
overlapping said edge of said first substrate with said edge of said second substrate;
positioning a continuous thermoplastic tape having a first tape portion and a second tape portion adjacent to said first substrate and said second substrate such that said first tape portion is in operative communication with said upper and lower surfaces of said first substrate and said second tape portion is in operative communication with said upper and lower surfaces of said second substrate; and
[positioning a first tape portion adjacent to said first substrate such that said first tape portion is placed in operative communication with said upper and said lower surfaces of said first substrate, said first tape portion comprising a thermoplastic material that is melt-flowable when subjected to a certain amount of heat and pressure;]
[positioning a second tape portion adjacent to said second substrate such that said second tape portion is placed in operative communication with said upper and lower surfaces of said second substrate, said second tape portion comprising a thermoplastic material that is melt-flowable when subjected to a certain amount of heat and pressure;]
forming an adhesive bond and a physical bond between said first tape portion

and said first substrate and between said second tape portion and said second substrate.

19. (Amended) A method as defined in claim 1, further comprising [imparting a three-dimensional topography on] etching at least one of said surfaces of said first substrate.

20. (Amended) A method as defined in claim 1, further comprising [imparting a three-dimensional topography on] etching at least one of said surfaces of said second substrate.

22. (Amended) A method of forming a seam between substrates comprising:
providing a first substrate having an upper surface and a lower surface, said upper and said lower surfaces of said first substrate defining at least one edge;
providing a second substrate having an upper surface and a lower surface, said upper and said lower surfaces of said second substrate defining at least one edge;
overlapping said edge of said first substrate with said edge of said second substrate;

positioning a continuous thermoplastic tape having a first tape portion and a second tape portion adjacent to said first substrate and said second substrate such that said first tape portion is in operative communication with said upper and lower surfaces of said first substrate and said second tape portion is in operative communication with said upper and lower surfaces of said second substrate;

[positioning a first tape portion adjacent to said first substrate such that said first tape portion is placed in operative communication with said upper and said lower

surfaces of said first substrate, said first tape portion comprising a thermoplastic material that is melt-flowable when subjected to a certain amount of heat and pressure;]
[positioning a second tape portion adjacent to said second substrate such that said second tape portion is placed in operative communication with said upper and lower surfaces of said second substrate, said second tape portion comprising a thermoplastic material that is melt-flowable when subjected to a certain amount of heat and pressure;]

folding said tape into a z-shaped configuration;
subjecting said first tape portion to simultaneous heat and pressure;
subjecting said second tape portion to simultaneous heat and pressure; and forming an adhesive bond and a physical bond between said first tape portion and said first substrate and between said second tape portion and said second substrate.

26. (Amended) A method as defined in claim 22, further comprising [imparting a three-dimensional topography on] etching at least one of said surfaces of said first substrate.

27. (Amended) A method as defined in claim 22, further comprising [imparting a three-dimensional topography on] etching at least one of said surfaces of said second substrate.

29. (Amended) A seam for joining two or more substrates of an article, said seam comprising:

a first substrate having an upper surface and a lower surface, said upper and

said lower surfaces of said first substrate defining at least one edge;
 a second substrate having an upper surface and a lower surface, said upper and
 said lower surfaces of said second substrate defining at least one edge, said edge of
 said second substrate overlapping said edge of said first substrate; and
 a continuous thermoplastic tape having a first tape portion and a second tape
 portion positioned adjacent to said first substrate and said second substrate such that
 said first tape portion is adhesively and physically bonded to said upper and lower
 surfaces of said first substrate and said second tape portion is adhesively and
 physically bonded to said upper and lower surfaces of said second substrate.

 [a first tape portion comprising a thermoplastic material that is melt-flowable
 when subjected to a certain amount of heat and pressure, said first tape portion being
 adhesively and physically bonded to said upper and said lower surfaces of said first
 substrate;]

 [a second tape portion comprising a thermoplastic material that is melt-flowable
 when subjected to a certain amount of heat and pressure, said second tape portion
 being adhesively and physically bonded to said upper and said lower surfaces of said
 second substrate.]

32. (Amended) A seam as defined claim 29, wherein at least one of said
 surfaces of said first substrate is etched [has a three-dimensional topography].

33. (Amended) A seam as defined claim 29, wherein at least one of said
 surfaces of said second substrate is etched [has a three-dimensional topography].